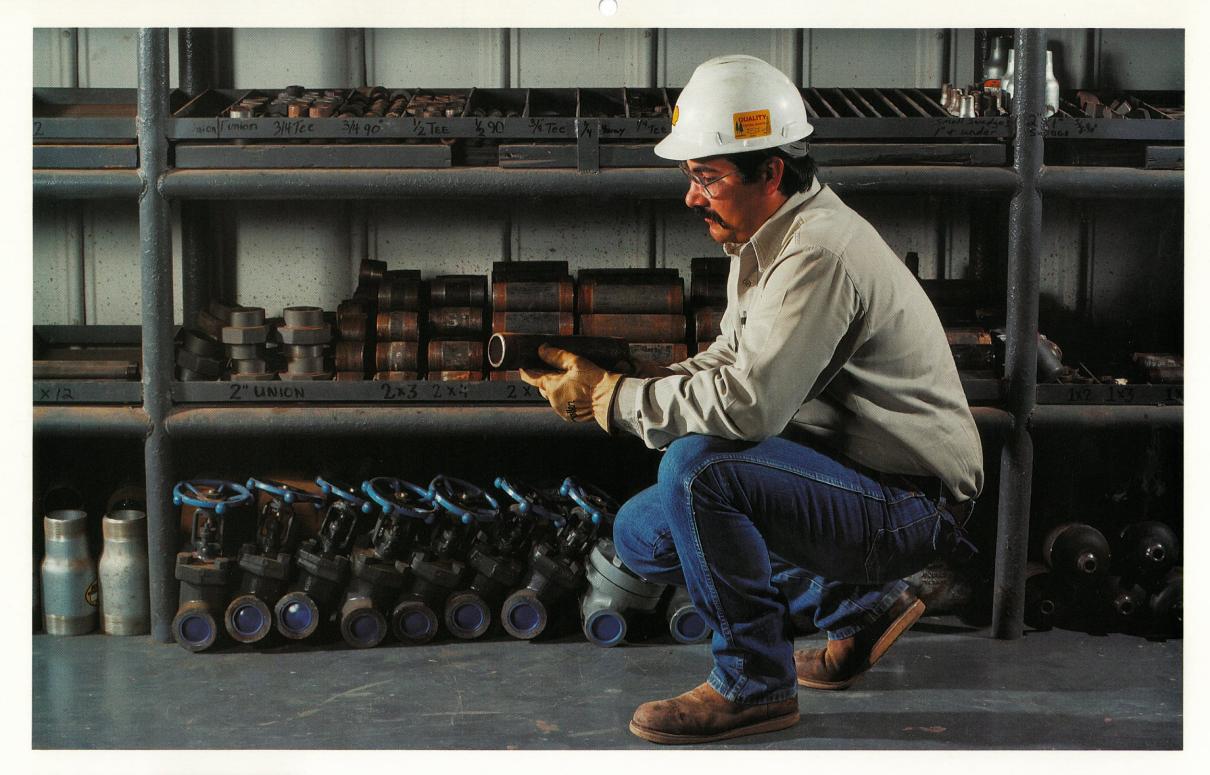


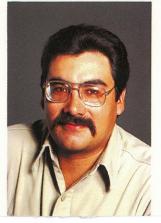
Shell Pipe Line Corporation

1992





Jodie Alvarado Lead Pipeliner Hamlin, Texas



Housekeeping

Keeping tools, parts and equipment in their proper storage place helps keep work areas and walkways free of potential hazards.



Hand Safety

When handling heavy, sharp, or rough materials, work gloves help protect hands from injuries.



Lavatra Haynes
Pipeliner B
Lima, Ohio



Sally Scioneaux Pipeliner Norco, Louisiana



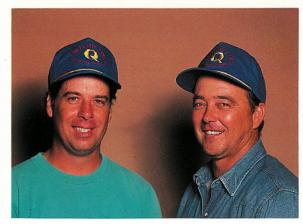
Safety Training

Good safety performance is a result of quality safety instruction.



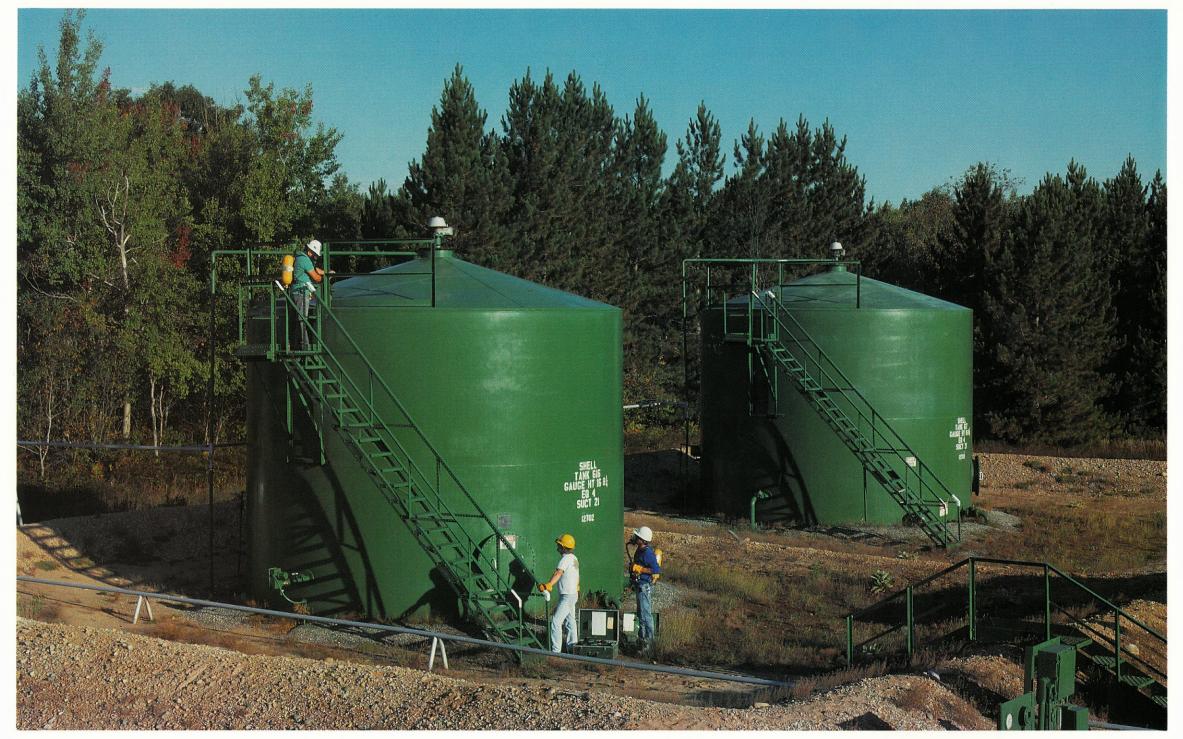
Lockout/Tagout

Injuries caused by the unexpected release of hazardous energy are prevented by following established Lockout/Tagout procedures.



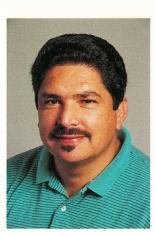
David Barber (left) Lead Pipeliner Pasadena, Texas

Harvey Popp
Pipeliner/Truck Driver
Pasadena, Texas



Exposure Monitoring

Periodic exposure monitoring, such as that for hydrogen sulfide, identifies areas and operations which require specific safety procedures to protect employees.



Chico Rios Operations Foreman Kalkaska, Michigan

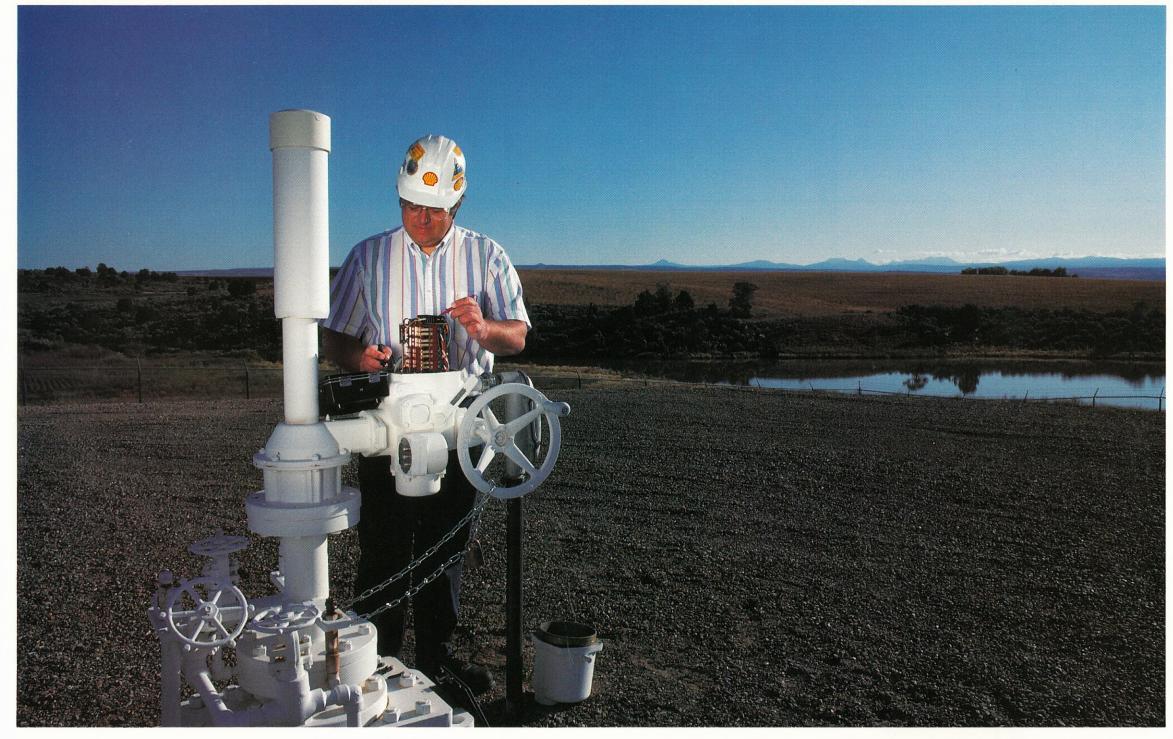


Safety Communications

To ensure safe operation of our pipeline systems, Pipeline Control Centers must be notified of all maintenance or repair work which may affect system operations.



Nikki Tabony Oil Movements Controller Wood River, Illinois



Electrical Safety

Only trained and authorized employees may work on energized circuits.



Art Warner Electrical Technician Cortez, Colorado



Amos Briley Maintenance Foreman Jackson, Mississippi



Emergency Preparedness

To ensure emergency response equipment is available and in safe working condition, employees periodically must inspect, test and inventory all equipment.



Lewis GarzaPipeliner
Coalinga, California



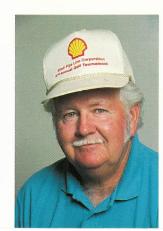
Eye and Face Protection

To protect your eyes and face from physical and chemical hazards, proper selection, fit and use of eye and face protective equipment are essential.



Tailgate Safety Meetings

Before beginning a job, it often is necessary to conduct a "tailgate" safety meeting to inform everyone of the specific safety requirements for performing the job safely.



Ken FoulksTraveling Mechanic 1
Ventura, California



Office Safety

Frequent fire drills make employees mindful of emergency evacuation routes and procedures.



Kim Rhodes Accountant Houston, Texas



Winter Driving

As a rule of thumb, reduce your speed when driving on roads made slick by snow and ice.



Harvey Dummer
Pipeline Operator
Newcastle, Wyoming